

CITY OF NAPOLEON 259 W. RIVERVIEW P.O. BOX 151 NAPOLEON, O

ATTA: JOHN HELERRE

RESEALING FLOOR

JOHN,

THE ATTACHED INFORMATION FOR SONOTHANE
AND THE SONOPLEX SYSTEM WILL EXPLAIN THE
QUALITY, TECHNICAL DATA & MAINTENANCE
REQUIREMENTS OF EACH MATERIAL.

SONOPLEX APPEARS TO BE BEST SUITED SINCE IT IS CHEMICAL & ABRASION RESISTANT.

HOWEVER, BOTH SYSTEMS MUST BE APPLIED MONOLITHIC WHICH WOULD REQUIRE ALL VEHICLES BE PARKED OUTSIDE FOR SOMETIME. I ASSUME THIS WORK WOULD HAVE TO BE PERFORMED IN SPRING OR SUMMER.

WE WILL FORWARD A FORMAL QUOTE ON EA.
SYSTEM AS SOON AS SCHHEBORN FURNISHES
PRICING.

FEEL FREE TO CONTRACT ME IF YOU HAVE

DINA REEBROCK

SONOPLEX

ABRASION AND CHEMICAL RESISTANT SEALER/DUSTPROOFER FOR INTERIOR CONCRETE FLOORS

DESCRIPTION

Sonoplex is specifically designed as a high-performance dustproofer and sealer for interior concrete floors. It provides high abrasion resistance, plus being highly resistant to attack by most chemicals. Sonoplex is a twocomponent catalyzed epoxy resin coating.

Sonoplex's epoxy resins are converted by catalytic action into high strength adhesives that serve to reinforce the concrete while affording maximum protection and unusual membrane toughness.

USE

Because Sonoplex is a superior sealer/dustproofer, it is particularly recommended for use on floors where jet fuel, brake fluids and gasoline resistance is required. Jet aircraft hangars, automotive garages and numerous chemical facilities have floors subject to the kind of abuse that Sonoplex is designed to resist.

Due to its outstanding resistance to alkalies, solvents and acids, it is suitable for numerous other applications where corrosive conditions are frequently encountered, such as pulp and paper mills, packing plants and canneries, petroleum refineries, sewage and sanitary installations.

Included is foot traffic in schools, offices, hospitals and churches; and composition wheeled traffic in industrial and commercial buildings.

Sonoplex is immune to rubber burn.

The tough, highly adhesive resins deposited by Sonoplex into the surface pores and crevices have structural strength in excess of the surrounding cement matrix. Thus minor soft or weak spots are converted into tough abrasion resistant surfaces capable of withstanding the abuse of a wide range of foot and vehicular traffic.

Limitations: Sonoplex is not designed for exterior use, immersion, or any use where moisture can reach the underside of the membrane. Do not apply to floors less than 28 days old. Do not apply to floors previously treated with curing and parting compounds or other coatings unless these coatings have been completely removed by chemical and/or mechanical means. Do not apply in damp or wet weather or when air temperature falls below 60°F (16°C) concrete slab is less than 400F (50C).

Before applying to surfaces for protection against specific chemical environments check with Sonneborn-Contech's Technical Service Depart-

Sealed surfaces may tend to discolor under automotive tires as a result of tire plasticizer migration. Unusually wet or oily environments may cause slip problems. Sonoplex will not salvage honeycombed or structurally unsound surfaces.

Specifiers Note: When preparing specifications for flooring yet to be placed which will be treated with Sonoplex, specify wet or paper curing for best results.

A companion product to Sonoplex is Reducer 990. It is primarily used to thin first coats. It can also be used to clean brushes and equipment with which Sonoplex has been applied. Other acceptable thinners are Sonoglaze Reducer and Lacquer Thinner.

TECHNICAL DATA

Pot Life: Pot life of mixed material is eight hours at 72°F (22°C), 50% R.H. Rising temperatures shorten pot life, falling temperatures lengthen

Abrasion Resistance: Abrasion resistance of Sonoplex is shown in Table 1.

Son Reborn TECHNICAL DATA GUIDE

SPECIFYING CODE CS-14*

Table 1. Comparative Abrasion Resistance

Taber Abraser CS-10 Wheel - 1000 Gram Load 1000 Revolutions

Treated with:	Milligrams Lost	
Untreated	320	
Rubber-Base Sealer	280	
Epoxy-Ester Sealer	7.5	
SONOPLEX SEALER	58	

Chemical Resistance: Table 2 rates the resistance of Sonoplex to the action of some commonly encountered chemicals. Gasoline varies by localities: resistance must be checked for individual product. This service is available from Sonneborn-Contech Technical Service.

Table 2.

Chemical Resistance			es		
Chemical	% C	IM	SF	NR	September 198
Acids					pte
Acetic	5	X			Ĕ
	10	- 11	X		0
	50		7.	X	-
Boric	5	X		12	7
	Conc		X		o
	10	X			7
Citric	Conc		X		
	10	X			
Hydrochloric	10	X			
	20	X			
	Conc		X		-
Lactic	10		X		
	85			X	
Nitric	10		X		
	Conc			Х	
Sulfuric	10		X		9
	Conc			X	ô
Phosphoric	10		X		2
	Conc			X	Si.
Alkalies					expansion joint
Ammonium					0
Hydroxide	10		X		킀
Sodium					
Hydroxide	50		X		
Detergent					
Solution	5-100		X		
Soap Solution	5-100		X		
Sodium					
Metasilicate	10		X		
Trisodium					
Phosphate	10		X		

*Refer to Chemstruction Guide outlining Chemstruction systems for a variety of specific job conditions.







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SONOPLEX SEALER	47/8 .58 A

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Table 2. Chemical Resistance

Chemical	% C	IM SI	- NR
Acids		1	1.5
Acetic	5	X	7 - 10 [
*	10 "	X	
	50		X
Boric	5 4	X 34	
, a s , a s , a , a , a , a , a , a , a	Conc	X	
	10	X	
Citric	Conc	X	
1	10	X	
Lydrochloric	10	X	
	20	X	
	Conc	X	Juli . F.
Lactic	10	X	de la companya de la
	85	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	X
Nitric	10	, X	4.
0.10	Conc	15.4	Χ.
Sulfuric *		, X	15
Dhombada	Conc		X .
Phosphoric	10	X	
A State of the Con-	Conc		X.
Alkalies		gar.	
Ammonium			, t
Hydroxide	10	***	10 10 1
Sodium	10	- 13 A	Property.
Hydroxide	50		
Detergent	50	120 J.	
Solution	5-100	Y	111
Soap Solution	5-100	X	A. 18. 4
Sodium			* Pgt 4
Metasilicate	10	· X	8. 10
Trisodium		1 1 194	m 33
Phosphate	10	X	
			The state
			100 AC.

*Refer to Chemstruction Guide outlining Chemstruction systems for a variety of specific job conditions.







SONOTHANE

Polyurethane dustproofer, sealer for interior concrete floors

DISTRIBUTED BY CHAS. E. PHIPPS CO. P. O. BOX 05110 CLEVELAND, OHIO 44105 (216) 641-2150 (800) 362-9267

DESCRIPTION

CONCRETE MATERIALS

FEBRUARY 1984 (Supercedes April 1983)

Basic Use: Sonothane is a dust-proofer/sealer specifically designed for use on interior concrete floors. It creates a resin reinforcement of the concrete surface for maximum abrasion resistance. This action not only serves to bind together weak areas, it also fills the open micropores and crevices to create a tough, hard, deep-gloss surface.

Sonothane is resistant to abrasion, wheeled and pedestrian traffic, many acids, alkalies, solvents, grease, detergents and corrosives. Easy to apply, dries rapidly, and helps cut cleaning and maintenance costs.

Typical applications are institutional and educational facilities, textile, chemical, food storage areas, brewing, electronic and photographic warehouses and plants, airport terminals, machine shops, laboratories, etc.

Limitations: Sonothane is not designed for exterior use, immersion, or any use where moisture can reach the underside of the coating. New floors must be wet or paper cured. Sonothane must not be applied to surfaces previously treated with curing and parting compounds unless these materials have been completely removed by chemical and/or mechanical means. Concrete, mortar, grout and terrazzo must be thoroughly cured - at least 30 days old. Care should be taken not to apply Sonothane to interfacing of joints to be caulked with elastomeric sealants - interference with adhesion could occur. This can be avoided by masking.

Sealed surfaces may tend to discolor under automotive tires as a result of tire plasticizer migration. Unusually wet or oily environments may cause slip problems.

SPECIFIERS NOTE: When preparing specifications for concrete yet to be placed, which will be treated with Sonothane, specify wet or paper curing for best results.

Composition and Materials: Sonothane is a one-component, oil free, moisture curing polyurethane sealer.

Companion product to Sonothane is Reducer 990. Reducer 990 is used primarily to thin first coats, and to clean tools and equipment used to apply Sonothane.

Sizes and Colors: Sonothane is available in colors grey (No. 864); and transparent (No. 860); 5 gallon pail (18.92 liters). Reducer 990 is available in 1 gallon can (3.78 liters) or 5 gallon pail (18.92 liters).

Applicable Standards: Sonothane meets the following specifications: ACI Standard 302-69, Table 1.1 for use on Class 1,2,3 and 4 concrete floors. Federal Specification TTC-00542b. Meets U.S.D.A. requirements for meat and poultry structures.

TECHNICAL DATA

Chemical and Solvent Resistance:

Sonothane resists splash, spillage, fumes, and vapors of most common acids, alkalies, salts, solvents and miscellaneous chemicals. It is not recommended for protection against the acids listed below:

	70 CONC
Hydrochloric	35
Nitric	10
Acetic	Glacia

Before applying Sonothane for protection against specific chemical environments, check with Sonneborn-Rexnord Technical Service Department.

Comparative Abrasion Resistance: TABER ABRASER

CS-10 Wheel - 1000 Gram Load 1000 Revolutions

Surface	Milligrams Lost
Untreated Concrete	320
Synthetic Rubber Sealer	280
Epoxy Ester Sealer	75
Catalyzed Epoxy Sealer	70
SONOTHANE Treated	11

Coverage Rates:

SONOTHANE: Transparent	Sq. Ft. Per Gal.	M ² /Liter
1st Coat	350-400	7.29 to 9.72
2nd Coat	400-450	9.72 to 10.93
Color (per coat)	300-400	8.50 to 9.72

Drying Times: Job site temperatures and relative humidity will control the initial tack-free and hard dry time of Sonothane. At temperatures between 65° and 95°F (18° to 35°C), with a relative humidity of 50% or above, the following times will generally apply.

	Tack-Free	Dry
Sonothane	1 – 2	4 - 6
Transparent	hours	hours
Sonothane	4 - 6	10 - 12
Colors	hours	hours

Sonothane treated floors may be opened to normal traffic after reaching minimum

For	Allow
Light foot traffic Heavy duty traffic Maximum chemical	24 hours 2 - 3 days
resistance	7 days

INSTALLATION

Preparatory Work: Floors must be structurally sound, fully cured and dry. All oil, grease, dirt, debris, mortar and paint drippings, curing and parting compounds and other surface treatments such as hardeners or sealers must be removed.

Cleanse all floors of any fats, grease, and oils with a hot TSP solution (trisodium phosphate). Rinse thoroughly with clean water.

Prior to application, the surface must be first dampened, then acid cleaned and etched with a one to one solution by volume of 18 Baume commercial muriatic acid and water. A white haze of bubbles that quickly forms and disappears indicates proper action and must be obtained. If no bubbles appear during etching with muriatic acid solution, surface must be solvent cleaned or washed with detergent, then re-etched until floor is clean or surface has a fine texture. After bubbling ceases, flood the floor with water and squeegee until damp. Repeat this rinsing process again to insure complete removal of acid. Allow to dry thoroughly before applying Sonothane.

Floors must be absolutely dry. To test dryness, place a flat, solid black rubber mat on floor. Leave undisturbed for 12 hours. Remove mat and inspect area beneath it. Any sign of moisture will be





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SONOTHANE Treated	1.1

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	T-10-10-10-10-10-10-10-10-10-10-10-10-10-	Sq. Ft.	ar mai-artic
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Colors	hours hours

Sonothane treated floors may be opened to normal traffic after reaching minimum cure:

For	Allow
Light foot traffic	24 hours
Heavy duty traffic	2 - 3 days
Maximum chemical	
resistance	

INSTALLATION

Preparatory Work: Floors must be structurally sound, fully cured ar d dry. All oil, grease, dirt, debris, mortar and paint drippings, curing and parting compounds and other surface treatments such as hardeners or sealers must be removed.

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Floors must be absolutely dry. To test dryness, place a flat, solid black rubber mat on floor. Leave undisturbed for 12 hours. Remove mat and inspect area beneath it. Any sign of moisture will be readily apparent in the form of a dark spot on the underside of the black rubber mat and on the concrete. If not dry, ventilate until all traces of moisture disappear.

Just prior to application the thoroughly dry floor should be rubbed with a black cloth to check for signs of dust. If dust is present, floor should be vacuumed until clean.

Method: Sonotha: e grey must be thoroughly raixed before use. Care should be taken when mixing to avoid entrapping air bubbles. Sonothane may . be applied with brush, lambswool applicator or spray. (Consult Sonneborn-Rexnord Technical Service for appropriate spray equipment and procedure.) Rollers incorporate air and are not recommended unless followed immediately with lambswool applicator. Tools should be prewetted in Reducer 990 before use. When applying, care should be taken not to overlap or splatter onto areas already tacky or cured; puddling should be avoided.

At plication procedures for Sonothane Transparent and Grey vary sligh ly.

Transparent: The first application of Sonothane Transparent for average floors uses a ratio of four parts Sonothane Transparent to one part Reducer 990, up to a 1:1 ratio for very dense floors. Surface is ready for second coat, full strength, when there is no tackiness or impressions left when a thumb is pressed firmly onto the surface; usually after 2 to 4 hours at 70°F (21°C). The second coat should be cross-stroked. with a lambswool applicator for a more uniform finish.

Grey: The first application of Sonothane Grey for average floors uses a ratio of four parts Sonothane Grey to one part Reducer 990. Very porous floors may require a lesser reduction (for example: six parts Sonothane to one part Reducers 990). Very dense floors may require a greater reduction up to 1:1.

After this coat is tack free (up to six. hours), a second coat, full strength, should be applied, then cross-stroked with a lambswool applicator for a more uniform finish.

Sonothane (Transparent and Grey) should not be applied at temperatures below 50°F (10°C). If the humidity goes below 35 percent, the floor should be damp mopped after the top coat is hard enough to walk on without leaving a mark.

Precautions: Sonothane contains petroleum distillates and appropriate precautions should be taken. Adequate forced air ventilation should be provided to dissipate solvent odors where required. However, direct air currents over freshly applied Sonothane should be avoided. Such a procedure tends to skin dry the surface and entrap air bubbles.

Sonothane should not be used where upward water migration through the slab is possible, unless an adequate barrier exists.

Avoid application du ing very high humidity.

Applicator should with draw from original or ntainer only as much Sonothane as can be used in an eight-hour period. Sonothane thinned with Reducer 990 should not be allowed to stand in container longer han 4 hours. Partially used Sonotha e should not be returned to original oc itainer. Excess can be stored separately and used within a day or two. Sonot rane Grey must not be mixed with Transparent.

Tools and e uipment used to apply Sonot ane Transparent or Grey should be cleaned in mediately after use with Reducer 990.

Recommended Safety Equipment

Rubber gloves, goggles and if applied in areas of poor or inadequate ventilation, use mine safety appliances, mask and cannister: Organic Vapor Mask (No. 457081) Organic Vapor Cannister (No. 77705 GMA). Threshold Limit Value -

Ventilation system should be capable of exchange total air volume in application area in 30 minutes or less.

CAUTION: FLAMMABLE:

. N.Y.F.D.C. of A. No. 1529

CONTAINS XYLENE. TOLUENE. ISOBUTYL KETONE, CELLOSOLVE ACETATE AND MAY CONTAIN SMALL QUANTITIES OF. **TOLUENE** DIISOCYANATE.

If swallowed, DO NOT induce vomiting. If splashed in eyes, flush with clean water for a minimum of 15 minutes. In either case, CALL PHYSICIAN IMMEDI-ATELY. If splashed on skin, wash thoroughly with soap and water. Avoid breathing of vapors and spray mists. Capable of producing severe dermatitis and bronchial spasms. Keep away from heat, sparks and open flames. Close container after each use.

Use only with adequate ventilation.

KEEP OUT OF THE REACH OF CHILDREN

FOR INDUSTRIAL USE ONLY

GUARANTEE

Sonneborn-Rexnord guarantees that should any concrete floor, or part thereof, show any dusting as a result of wear, or abrasion within 5 years after the application of Sonothane, it will without expense, supply enough Sonothane to treat said floor or portion thereof, providing the original application was made by a Sonneborn-Rexnord trained applicator and that a certificate of coverage was issued and signed by a duly authorized company representative.

LIMITED WARRANTY NOTICE

Sonneborn-Rexnord warrants its products to be of good quality and will replace or refund the purchase price of any products proved defective. Satisfactory results depend not only upon quality products but also upon many factors beyond our control. Therefore, except for such replacement or refund SONNEBORN-REXNORD MAKES NO! WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING WARRAN-TIES OF FITNESS OR MERCHAN-TABILITY, RESPECTING ITS PRODUCTS. and Sonneborn-Rexnord shall have no other liability with respect thereto.

MAINTENANCE

Routine sweeping and washing of floors with conventional cleansers and detergents is recommended for maximum life expectancy. All abrasive grit and corrosive spills should be wiped up as soon as possible. Do not use steam cleaning methods.

When the visible surface film or color of the Sonothane treatment begins to show. signs of wear, the dustproof quality of the floor will not be affected. The film should be inspected periodically for wear, breaks or gouges. Affected areas may be renovated when required by reapplying Sonothane to retain original gloss and protection. When recoating, consult Sonneborn-Rexnord for specific instructions.



Rexnord Chemical

SONNERORN BUILDING PRODUCTS